

AMENDMENTS TO THE SPECIFICATION

Please amend paragraph [0031] as follows:

[0031] With reference to FIGURE 3, there is shown a diagram of a process for manufacturing the lead 10 of the present invention. At a step ~~100~~ 102, a typical lead body is provided. The lead body may be a lead body constructed according to methods typically available or known to those skilled in the art. At a step ~~102~~ 104, one or more expansion sections 40 are formed on the lead body 12 (see FIGURE 2).

Please amend paragraph [0032] as follows:

[0032] In one embodiment, to form the sections 40 in the step ~~102~~ 104, one or more selected portions of the lead body 12 are heated to a predetermined temperature to generate the sections.

Please amend paragraph [0033] as follows:

[0033] In another embodiment, to form the sections 40 in the step ~~102~~ 104, one or more selected portions of the lead body 12 are heated to a predetermined temperature and pressure is applied in a longitudinal/axial direction (from one side or both sides) to the heated portion. In other words, the lead body 12 is compressed longitudinally/axially at the heated portion to create the section 40. The pressure is applied during the heating, or shortly thereafter, when the portion is still deformable or malleable due to the increase in temperature.